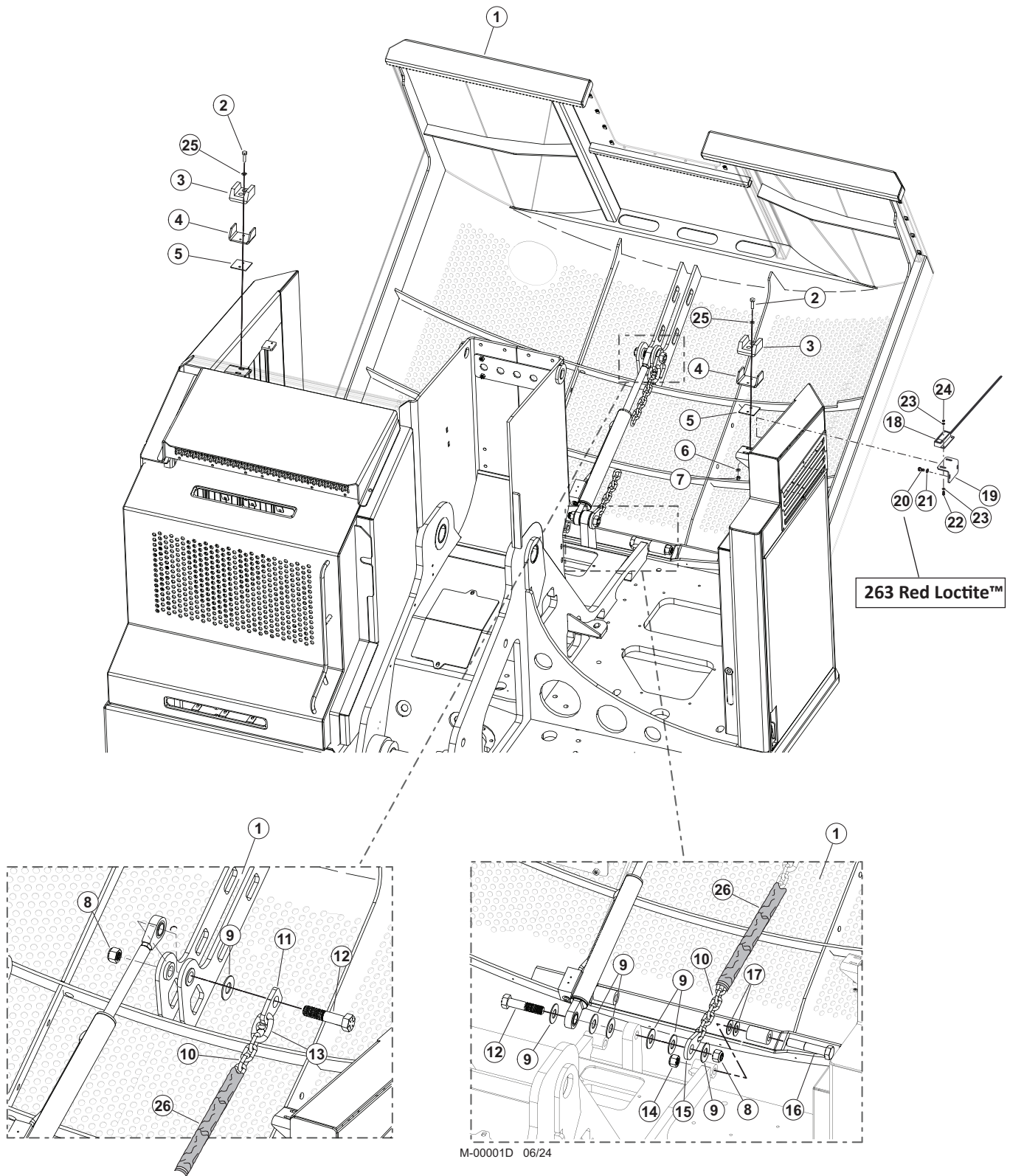


GUARDS - (M)

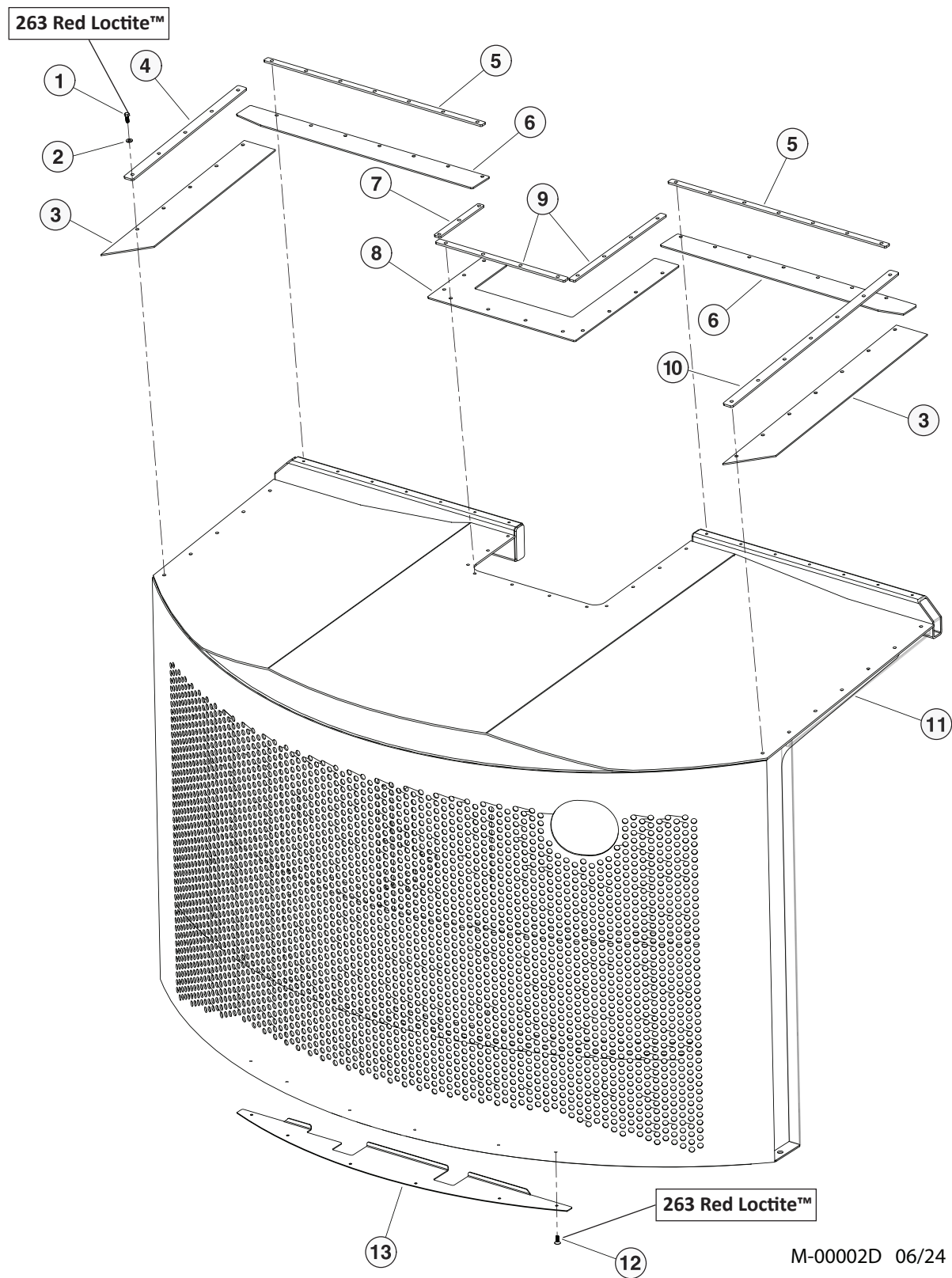
M100-00010 - GULLWING DOOR INSTALLATION



M100-00010 - GULLWING DOOR INSTALLATION

Item	Part #	Description	Qty.
1	65948	GULLWING, D SERIES	1
2	10823	BOLT - .3125" X 2.00"	4
3	54511	ISOLATOR, GULLWING MOUNTING-UHMW BLOCK	2
4	54512	CHANNEL, ISOLATOR MOUNT - GULLWING	2
5	54520	SPACER, GULLWING ISOLATOR	2
6	10801	WASHER, FLAT - .3125"	4
7	10812	NUT, LOCK - .3125"	8
8	52026	NUT,HEX GULLWING CYL. - 1.25" - GRD 9	2
9	22531	WASHER, SAE FLAT - 1.25"	8
10	55715	CHAIN, 23 LINK - GULLWING GR 8100	1
11	54515	LINK, GULLWING SAFETY CHAIN	1
12	52025	BOLT, GULLWING CYL. - 1.25" - 7 X 7"	2
13	54260	CLEVIS, 3/8" - GULLWING	2
14	18253	NUT, LOCK - 1.00"	2
15	46496	LINK, GULLWING SAFETY CHAIN	1
16	15580	BOLT - 1" X 8"	2
17	15579	WASHER, SAE FLAT - 1.00"	4
18	55264	SWITCH, LIMIT - GULLWING (MAGNETIC)	1
19	46508	BRACKET, GULLWING SWITCH	1
20	15604	BOLT - .25" X .75" 263 RED LOCTITE™	2
21	10800	WASHER, FLAT - .25"	2
22	59107	SCREW, 10-24X3/4" PAN HD	2
23	16208	WASHER, FLAT - #10	2
24	16131	NUT, NYLOCK - #10-24	2
25	15559	WASHER, SAE FLAT - .3125"	4
	50188	HOSE WRAP	3'

M100-00020 - GULLWING DOOR DEBRIS GUARDS

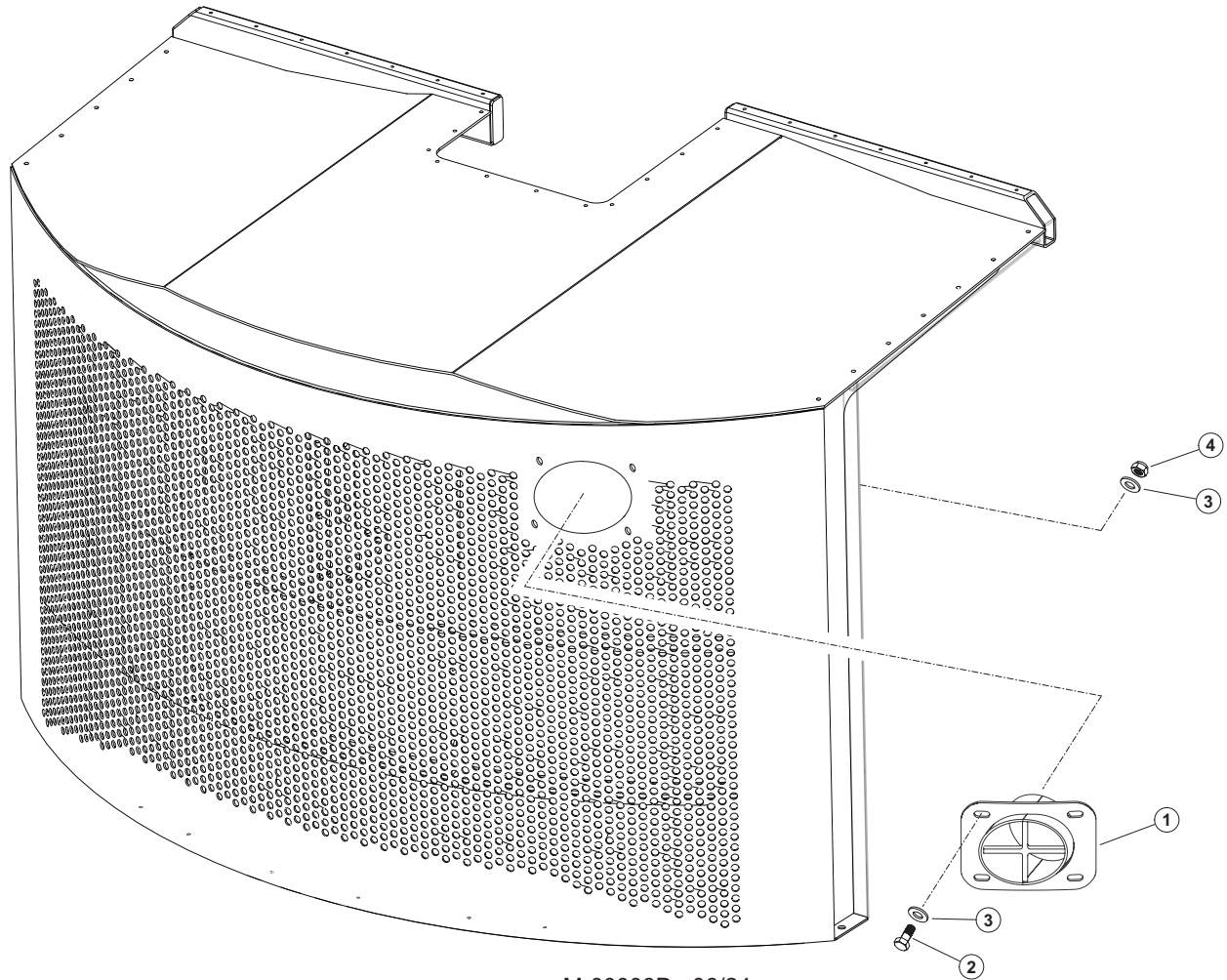


M-00002D 06/24

M100-00020 - GULLWING DOOR DEBRIS GUARDS

Item	Part #	Description	Qty.
1	11707	BOLT - .375" X 1" 263 RED LOCTITE™	33
2	10802	WASHER, FLAT - .375"	41
3	60428	RUBBER, GULLWING - LONG (RH)	1
4	60427	PLATE, GULLWING RUBBER HOLD DOWN - SIDE	1
5	60099	BAR, RUBBER MOUNT	2
6	60465	RUBBER, GULLWING FRONT	2
7	60471	BAR, MOUNTING - CENTER - SHORT	1
8	60469	RUBBER, GULLWING - CENTER (FRONT)	1
9	60470	BAR, MOUNTING - CENTER - LONG	2
10	60426	PLATE, GULLWING RUBBER HOLD DOWN - SIDE	1
11	58226	BOLT, BUTTON HEAD 1/4-20X3/8(GULL SHEILD	6
12	60533	GUARD, GULLWING LOWER 263 RED LOCTITE™	1
13	60429	RUBBER, GULLWING - SHORT (LH)	1

M100-00030 - GULLWING DOOR EXHAUST TIP



Item	Part #	Description	Qty.
1	60135	GUARD, EXHAUST TIP CUMMINS STAGE 5	1
2	50100	BOLT - .5" X 1.25"	4
3	10804	WASHER, FLAT - .5"	8
4	10815	NUT, LOCK - .5"	4

This diagram illustrates the assembly of a microwave oven, showing various components and their installation steps. The parts are numbered 1 through 43, and specific assembly instructions are provided for several steps.

Parts and Components:

- 1: Microwave oven body
- 2: Microwave oven door
- 3: Door hinge
- 4: Door hinge
- 5: Door hinge
- 6: Door hinge
- 7: Door hinge
- 8: Door hinge
- 9: Door hinge
- 10: Door hinge
- 11: Door hinge
- 12: Door hinge
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- 26: Door hinge
- 27: Door hinge
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- 29: Door hinge
- 30: Door hinge
- 31: Door hinge
- 32: Door hinge
- 33: Door hinge
- 34: Door hinge
- 35: Door hinge
- 36: Door hinge
- 37: Door hinge
- 38: Door hinge
- 39: Door hinge
- 40: Door hinge
- 41: Door hinge
- 42: Door hinge
- 43: Door hinge

Assembly Instructions:

- 263 Red Loctite™
- 263 Red Loctite™
- 263 Red Loctite™
- 263 Red Loctite™

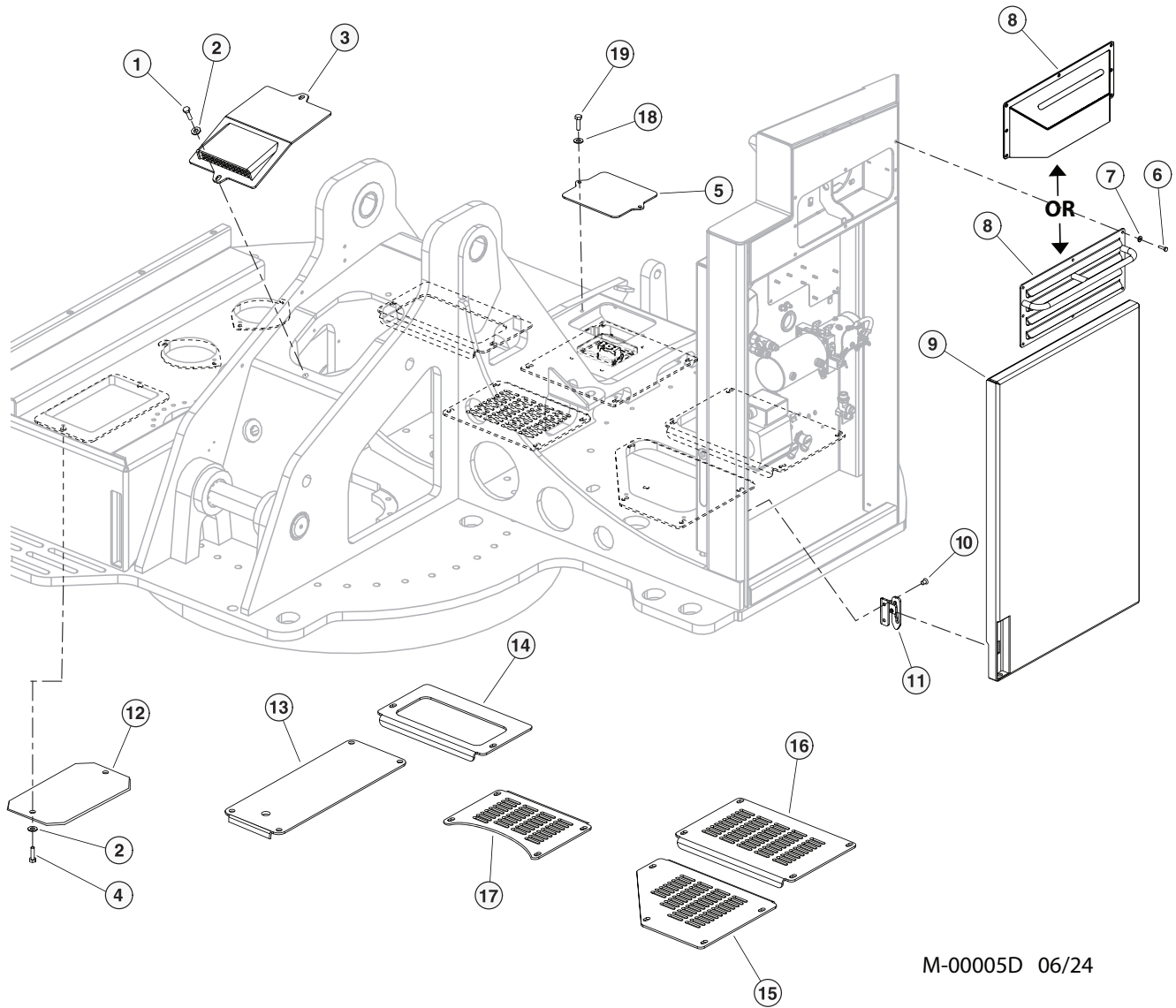
Diagram Details:

- The diagram shows the microwave oven body (1) and door (2) being assembled.
- Parts 3 and 4 are shown being attached to the door hinge.
- Parts 5, 6, 7, 8, 9, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23, 24, 25, 26, 27, 28, 29, 30, 31, 32, 33, 34, 35, 36, 37, 38, 39, 40, 41, 42, and 43 are shown being attached to the door hinge.
- The diagram also shows the microwave oven body (1) being attached to the door (2).

M100-00040 - UPPER TURNTABLE DOOR & COVERS

Item	Part #	Description	Qty.
1	60650	DOOR, COOLER	1
2	60668	SCREEN, RADIATOR - D MOD UPDATE COOLER	3
3	46923	RUBBER, COOLER DOOR SCREEN MOUNT	3
4	60623	WELDMENT, COOLER SILL D+ TOP	1
5	59108	BOLT - .375" X 3.75"	4
6	58217	BOLT, ALLEN 3/8-16 X 7 COOLER SILL D 263 RED LOCTITE™	4
7	15528	WASHER, SAE FLAT - .375"	10
8	60627	WELDMENT, SILL COOLER BOTTOM D+	1
9	60635	DOOR, COWL - TOP	1
10	11707	BOLT - .375" X 1"	2
11	60141	BAR, RUBBER MOUNT FRONT DOOR	1
12	10822	BOLT, 5/16"x1 1/4"	6
13	10812	NUT, LOCK - 5/16"	6
14	58225	BOLT, CAM LATCH 3/8-16x3/4" COUNTERSUNK	4
15	51657	LATCH, CAM - DOOR R.H. (RADIATOR-GULLW)	2
16	60620	PANEL, INNER FRONT - D	1
17	19771	LATCH, CAM - SHORT (PUMP GUARD)	1
18	51981	STRAP, DOOR STOP	1
19	54148	WASHER, BURNED - .66" X 2" x 1/4"	2
20	50100	BOLT - .5" X 1.25" 263 RED LOCTITE™	2
21	10804	WASHER, FLAT - .5"	4
22	10819	BOLT - .25" X 3.25"	2
23	10757	WASHER, SAE FLAT - .25"	4
24	10811	NUT, LOCK - .25"	2
25	60549	BAR, PROP ROD D - SERIES	1
26	59111	SCREW, 5/16-18x2.0" FLAT HD	1
27	24925	CHANNEL, EDGE PROTECTOR - 3/16" BULB	3.5'
28	18126	WEATHERSTRIPPING, RUBBER-DOOR SEAL	4
29	60615	DOOR, FRONT SWINGOUT	1
30	61111	RUBBER	2
31	59104	RIVET, BLIND, 3/16" DIA, DOME HD	6
32	10801	WASHER, FLAT - .3125"	1
33	15509	NUT, NYLOCK - .25"	1
34	58113	SPRING	1
35	10739	BOLT - .5" X 1.5" 263 RED LOCTITE™	2
36	10802	WASHER, FLAT - .375"	2
37	15559	WASHER, SAE FLAT - .3125"	12
38	52619	DOOR, COWL - TOP ; PROP ROD	1
39	10402	BOLT - .375" X 1.25"	1
40	59110	NUT, JAM, 3/8X16	1
41	10771	WASHER, SAE FLAT - .625"	1
42	15534	WASHER, SAE FLAT - .5"	1
43	10815	NUT, LOCK - .5"	1

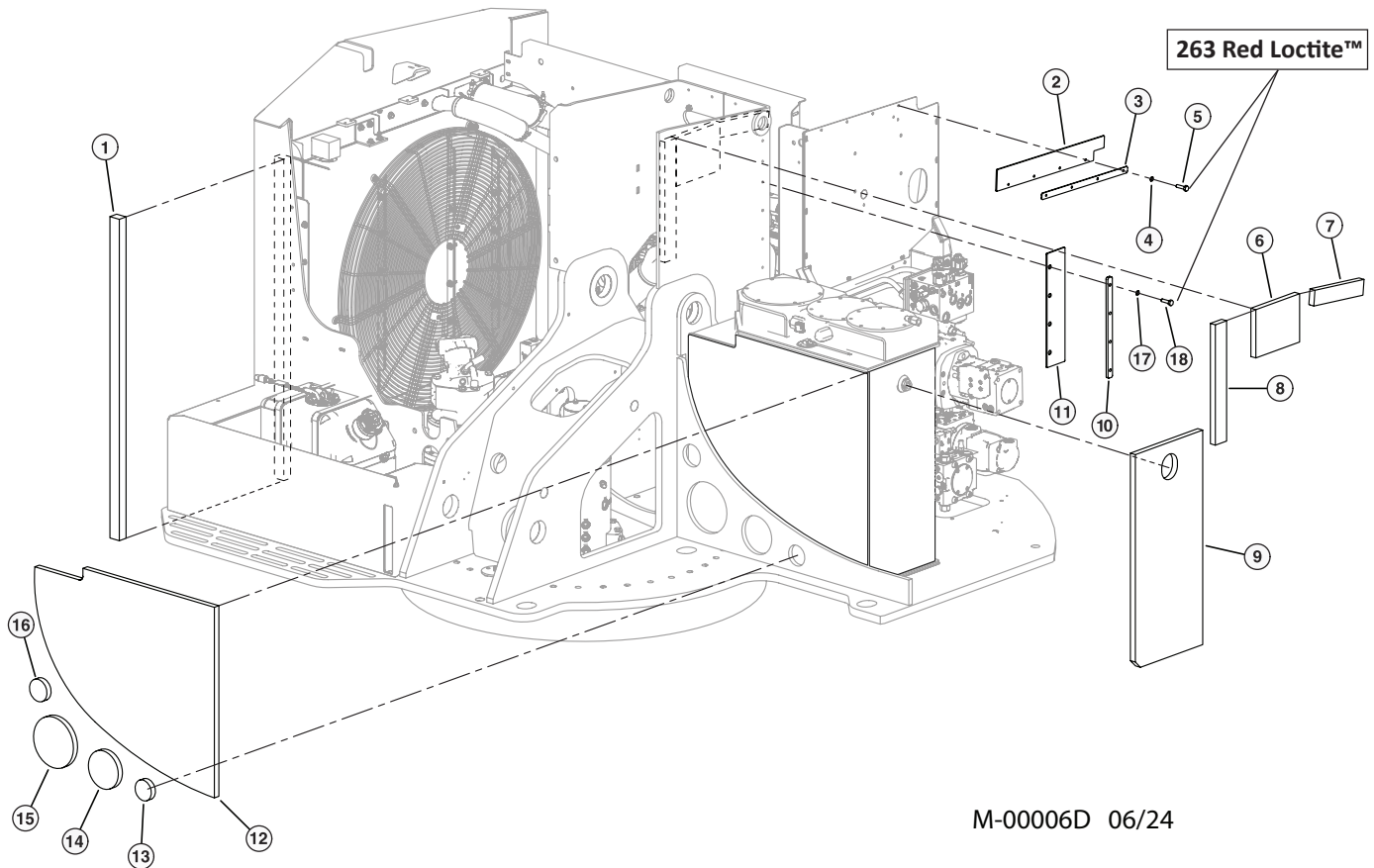
M100-00050 - UPPER TURNTABLE DOOR & COVERS



M100-00050 - UPPER TURNTABLE DOOR & COVERS

Item	Part #	Description	Qty.
1	18933	BOLT - .5" X 1.75"	2
2	10804	WASHER, FLAT - .5"	24
3	60600	COVER, ROTARY MANIFOLD - VENTED	1
4	10783	BOLT - .5" X 1"	22
5	54569	COVER, UPPER REAR TUBELINE	1
6	15589	BOLT - .3125" X 1"	8
7	10801	WASHER, FLAT - .3125"	8
8	65429	WELDMENT, INTAKE COVER	1
8	48927	GUARD,AIRINTAKE W/HANDLE HOLES	1
9	47962	WELDMENT, DOOR - ELECTRICAL	1
10	58225	BOLT, CAM LATCH 3/8-16X3/4 COUNTERSUNK	2
11	51658	LATCH, CAM - DOOR L.H. (OIL COOLER)	1
12	60748	COVER, HOC ACCESS	1
13	60831	COVER, COOLER ACCESS	1
14	65476	WELDMENT, COVER-OIL PAN	1
15	46469	COVER, TRIPLE DRIVE - FRONT	1
16	46468	COVER, TRIPLE DRIVE - REAR	1
17	47892	COVER, OIL PAN - FRONT	1
18	15528	WASHER, SAE FLAT - .375"	2
19	11707	BOLT - 0.375" X 1"	2

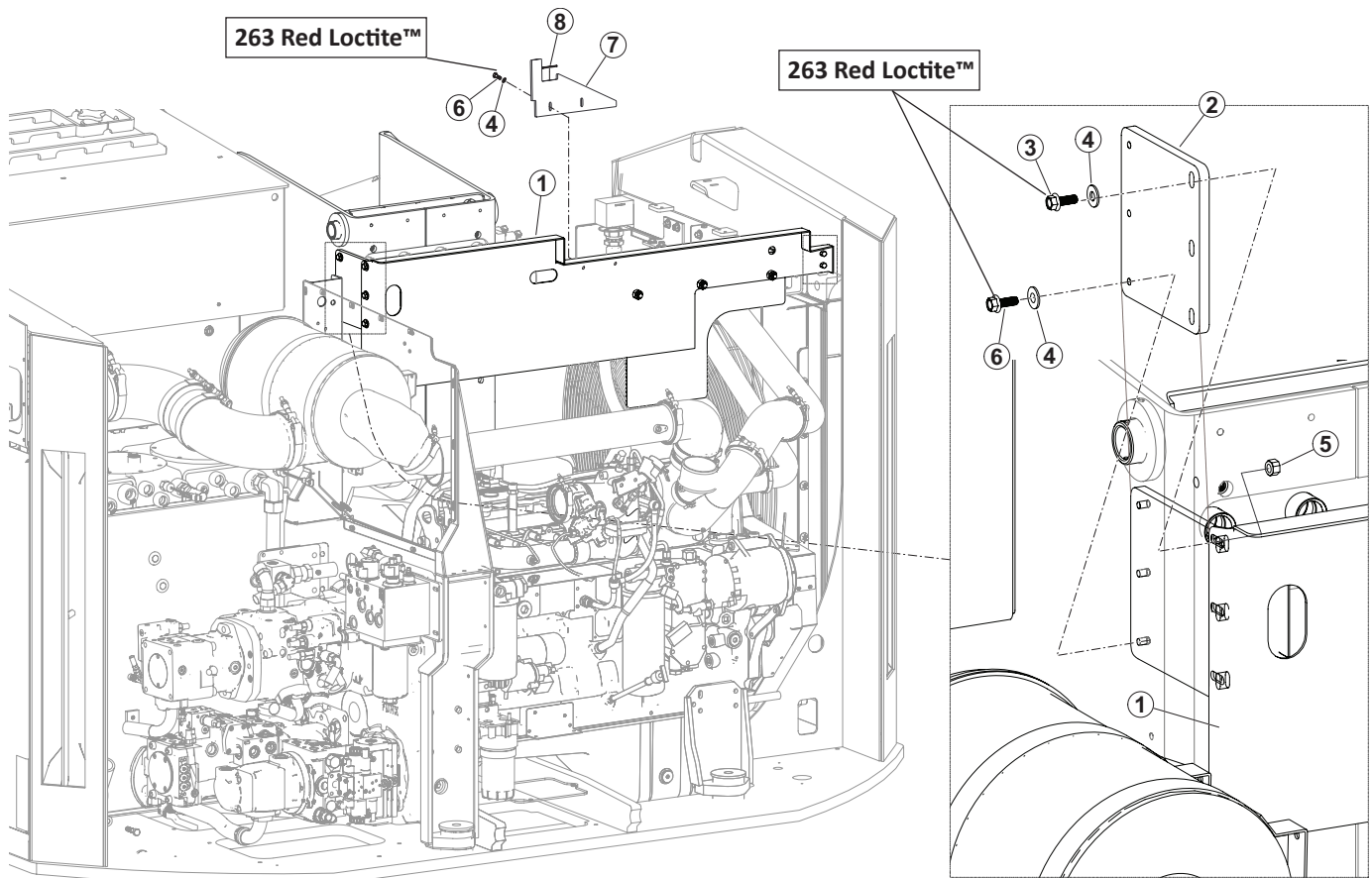
M100-00060 - HEAT SHIELD, PADDING, AND TRIM INSTALLATION



M-00006D 06/24

Item	Part #	Description	Qty.
1	58118	FOAM, CLOSED CELL - 1.5" X 1.875" X 51"	1
2	47206	RUBBER, ENGINE BARRIER PANEL	1
3	47205	BAR, BARRIER PANEL - ENGINE	1
4	10757	WASHER, SAE FLAT - .25"	4
5	15576	BOLT - .25" X 1.00" 263 RED LOCTITE™	4
6	47344	FOAM, CAB TO CHIMNEY	1
7	60542	FOAM, CAB TO CENTER (CUT TO SIZE)	1
8	60542	FOAM, CAB TO CENTER (CUT TO SIZE)	1
9	47286	INSULATION, HYD TANK TO PANEL	1
10	60349	PLATE, RUBBER HOLD DOWN CHIMNEY	1
11	60479	RUBBER, DEBRIS GUARD SCRAPER	1
12	58038	INSULATION, CAB TO HYD TANK D-MOD	4
13	42845	TRIM, PANEL - CIRCLE - 3.25"	1
14	42844	TRIM, PANEL - CIRCLE - 5.75 OD	1
15	42741	TRIM, PANEL - CIRCLE - 7.75" OD	1
16	42843	TRIM, PANEL - CIRCLE 3.38" O.D.	1
17	15528	WASHER, SAE FLAT - .375"	4
18	11707	BOLT - .375" X 1" 263 RED LOCTITE™	4

M100-00070 - STRUCTURE PANELS



M-00007D 06/24

Item	Part #	Description	Qty.
1	60443	BARRIER, COOLER PANEL	1
2	60508	PLATE, BARRIER PANEL MTG	1
3	15542	BOLT - .375" X 3/4" 263 RED LOCTITE™	3
4	10802	WASHER, FLAT - .375"	3
5	11707	BOLT - .375" X 1"	3
6	10802	WASHER, FLAT - .375" 263 RED LOCTITE™	3
7	60737	PLATE, BARRIER PANEL - FILLER	3
8	24925	CHANNEL, EDGE PROTECTOR - 3/16" BULB(STR)	1